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### Abstract

A straightforward method yields accurate equal-ripple response for band-pass, low-pass, etc., filters. The circuit can contain unequal line lengths, lumped elements, and discontinuity-effect representations. Examples include a 30-resonator band-pass design.

Exact synthesis of microwave filters is feasible when the circuit consists entirely of equal or commensurate line lengths. Filters with noncommensurate lines and lumped elements have not yielded exact, optimum synthesis, although interesting progress has been made. But most practical microwave filters do not have equal or commensurate lengths; for example, coaxial low-pass filters, waveguide band-pass filters, and comb-line filters. These have been designed by approximate methods. Results have been usually good, but errors can be quite large in wide-band band-pass filters.

In this paper, an efficient, fast numerical optimization method yielding equal-ripple response is described briefly, and then its wide applicability and power are illustrated by design examples. The range of applicability is limited only by the requirement that the filter be nondissipative, representable by an equivalent circuit, and symmetrical or antisymmetrical.

The optimization method is similar to one published by Remez<sup>1,2</sup> in 1934 for approximating functions by polynomials, and by Kammler in designing directional couplers.<sup>3</sup> Gupta<sup>4</sup> has recently used a similar method to design low-pass microwave filters; this is discussed later.

Figure 1a shows the desired reflection-coefficient response of an  $n$ -resonator band-pass filter. The amplitude  $|\rho| = \delta$  occurs at  $m = n+1$  frequencies--the band edges  $f_1$  and  $f_m$ , and at maxima points  $f_2$  to  $f_{m-1}$ . However,  $|\rho|$  is a poor choice as a function to be made equal ripple since, for example, if  $|\rho|$  is forced to equal  $\delta$  at  $f_2$  and  $f_3$ , there is no assurance that  $|\rho|$  will be zero somewhere between  $f_2$  and  $f_3$ . Complex  $\rho$  also is not suitable. The ideal function would be pure real, exhibiting alternate maxima and minima, as illustrated by  $\rho'$  in Fig. 1b. Fortunately,  $\rho'$  can be computed; let  $A'$ ,  $B'$ ,  $C'$ ,  $D'$  be matrix elements of the bisected half of a symmetrical, nondissipative filter. Then

$$\rho' = \frac{x}{\sqrt{1+x^2}}; |\rho'| = |\rho| \quad (1)$$

where

$$x = (B' D' - A' C') / j \quad (2)$$

Because  $A'$  and  $D'$  are real and  $B'$  and  $C'$  are imaginary,  $x$  is real and both  $x$  and  $\rho'$  have the behavior of Fig. 1b. Either can be used as the response function to be made equal ripple in the optimization process.

At each frequency  $f_i$ , the error from equal-ripple response is

$$y_i = \rho_i' - (-1)^i \delta, \quad i=1 \text{ to } m \quad (3)$$

An iterative process to reduce each  $y_i$  to zero is carried out, requiring the solution of  $m$  simultaneous equations relating  $y_i$  to the corrections of the  $m$

independent parameters. After each iteration the response and errors  $y_i$  are computed again with the corrected parameters, until the errors are judged sufficiently small.

Deviations of  $f_2$  to  $f_{m-1}$  from the true equal-ripple maxima and minima points are tested by computing  $\rho'$  at  $f_i \pm \Delta f$  as well as at  $f_i$ , where  $\Delta f$  is chosen small compared to ripple width. Figure 2a shows  $f_i$  correctly centered at a maximum with

$$\rho'(f_i - \Delta f) = \rho'(f_i + \Delta f) < \rho'(f_i),$$

while Fig. 2b shows  $f_i$  off the maximum point. An improved value of  $f_i$  may be obtained by evaluating the coefficients of the parabola  $\rho' = a + bf + cf^2$  that passes through the three points at  $f_i$  and  $f_i \pm \Delta f$ . At the maximum (and minimum),  $d\rho'/df = 0$ , and the following correction for  $f_i$  was derived.

$$(f_i)_{\text{new}} = f_i + \frac{[\rho'(f_i - \Delta f) - \rho'(f_i + \Delta f)] \Delta f}{2[\rho'(f_i - \Delta f) + \rho'(f_i + \Delta f) - 2\rho'(f_i)]} \quad (4)$$

By using Eq. 4 in the last few iterations, the program automatically finds the correct  $f_i$ , while producing the correct ripple amplitude.

Gupta's method<sup>4</sup>, referred to earlier, differs as follows from the method of this paper. (1) His set of simultaneous equations includes equations to solve for the  $f_i$  within the pass band. Thus the general band-pass filter with specified band edges requires  $2n$  simultaneous equations to be solved, rather than the  $n+1$  used in this paper. (2) He treats only low-pass symmetrical filters, which have  $(n-1)/2$  independent  $f_i$  excluding the band edge, and  $(n+1)/2$  independent parameters, requiring  $n$  simultaneous equations compared to  $(n+1)/2$ . (3) Gupta computes his response function from the ABCD matrix of the total filter, rather than that of its bisected half.

For the iterative process to converge to a solution, the initial set of filter parameters and  $f_i$  must be reasonably good. Approximate design formulas for many microwave filter circuits have been published, and these provide adequate starting points. Also, relatively simple design approaches are available for treating new circuits. Accuracy of the initial  $f_i$  set is adequate if each  $f_i$  lies slightly within the interval between the appropriate inflection points of the correct equal-ripple response. In the case of interdigital and other filters having a symmetrical  $f_i$  distribution, the initial set of  $f_i$  values may be computed from these approximate formulas.

$$f_i = \frac{2f_0}{\pi} \tan^{-1} \left[ \frac{1-u^2}{u} \right]^{1/2}; \quad i=1 \text{ to } n+1$$

where

$$u = \cos\left(\frac{\pi f_1}{2f_0}\right) \cos\left(\frac{(i-1)\pi}{n}\right), \quad f_0 = \frac{f_1 + f_{n+1}}{2} \quad (5)$$

If the response is highly unsymmetrical, as in the case of wide-band comb-line and waveguide filters, the  $f_i$  values from Eq. 5 should be adjusted judiciously or, if available, with a frequency-scale mapping function. For example, the following may be used for comb-line filters.

$$f_i = \frac{f_o}{\theta_o} \tan^{-1} \left[ \frac{\tan \theta_1 + \theta_{n+1}}{2} + \left( \frac{(f_i) \text{Eq. 5} - f_o}{f_o - f_1} \right) \left( \frac{\tan \theta_{n+1} - \tan \theta_1}{2} \right) \right] \quad (6)$$

As an example, consider the  $n=5$  comb-line filter with tapped terminations in Fig. 3. The number  $m$  of critical frequencies and of independent parameters is  $m = n+1 = 6$ . The symmetrical circuit has 10 parameters:  $\theta_o$  and  $\theta_{T_o}$  ( $\theta$  and  $\theta_T$  at  $f_o$ ),  $Y_1$ ,  $Y_2$ ,  $Y_3$ ,  $Y_{12}$ ,  $Y_{23}$ ,  $C_1^s$ ,  $C_2^s$ , and  $C_3^s$ . Therefore, four of these are not independent and may be preassigned--for example, let  $\theta_o = 45^\circ$  and let

$$Y_i = (70 \text{ ohms})^{-1} - Y_{i-1,i} - Y_{i,i+1}, \quad i=1,2,3.$$

For  $n=6$ , one additional independent parameter is needed, which would be  $Y_{34}$ .

Figure 4 shows an interdigital filter and its equivalent circuit. Because this is an equal-line-length filter, its frequency response is symmetrical around  $f_o$  corresponding to  $\theta_o = 90^\circ$ . For  $n=5$ , there are six critical  $f_i$ , but in view of frequency symmetry, only three of these are independent. If  $Z_1$ ,  $Z_2$  and  $Z_3$  are selected as the three independent parameters of the filter, then  $Z_{12}$  and  $Z_{23}$  may be pre-assigned any values that do not violate physical realizability. For  $n$  even,  $Z_{12}$  and  $n/2$  stubs can be the independent parameters.

A number of comb-line designs with tapped terminations were computed by the optimization program, with initial parameters obtained from approximate formulas.<sup>5</sup> The final parameters are listed below for case with  $n=15$  resonators,  $w = (f_{16}-f_1)/f_o = 0.2545$ , ripple VSWR = 1.10, and  $\theta_o = 45^\circ$ . Iteration was stopped when the VSWR error from exact equal ripple was within  $\pm 0.000005$ .

$i$	$C_{i,i+1}/\epsilon$	$C_i^s(\text{pF})$	$\theta_{T_o} = 22.7344^\circ$
1	1.47965	6.65258	
2	0.993686	5.72360	
3	0.924791	5.92440	
4	0.897734	5.98003	
5	0.884568	5.99344	
6	0.878035	5.99775	
7	0.875280	5.99924	
8		5.99970	

The optimization program was also adapted for the interdigital band-pass filter, with Cristal's<sup>6</sup> approximate design formulas providing the initial parameters. An exact synthesis for this filter exists,<sup>7</sup> and design tables for  $n$  up to 10 are included in a report.<sup>8</sup> One of these designs was verified, and then additional designs outside the range of these tables were computed including an  $n=30$  filter with 70% bandwidth. In

that case the desired 1.10 VSWR ripple was achieved within  $\pm 0.000005$  after only four iterations. The equivalent-circuit parameters are

$I$	$Z(I)/R$	$Z(I, I+1)/R$
1	1.24238	1.07326
2	1.10704	1.29738
3	0.992485	1.42889
4	0.923283	1.48244
5	0.897071	1.50883
6	0.884220	1.52357
7	0.876985	1.53252
8	0.872472	1.53833
9	0.869633	1.54223
10	0.867566	1.54491
11	0.866249	1.54680
12	0.865265	1.54811
13	0.864684	1.54897
14	0.864254	1.54945
15	0.864096	1.54962

The method's power is illustrated by design examples of 15 and 30 resonator band-pass filters. The upper limit of applicability of the Basic-language program using General Electric's Mark I time-sharing service is believed to be about 80 resonators for equal-line-length filters, and 40 resonators for the general circuit.

## References

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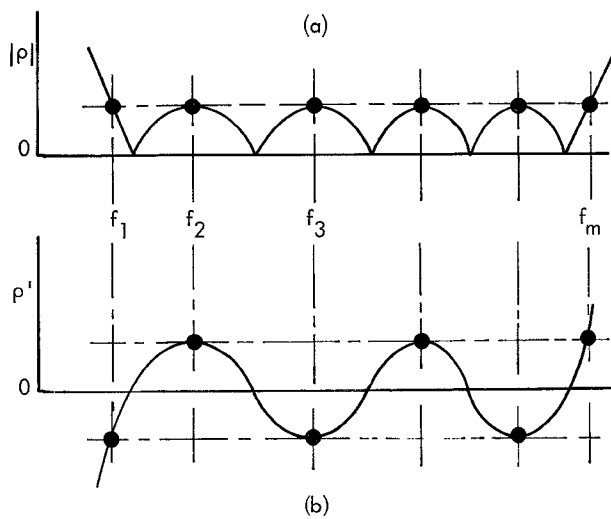


Fig. 1. Equal-ripple response functions.

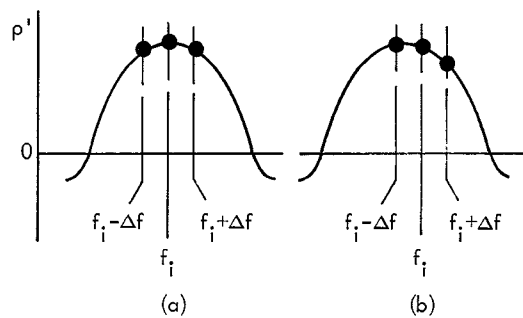


Fig. 2.  $f_i$  on maximum at (a), off maximum at (b).

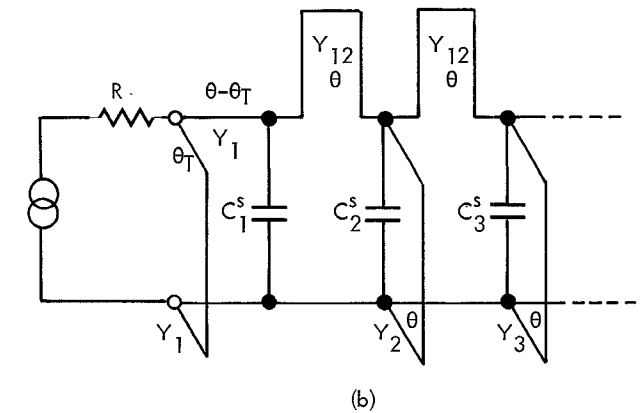
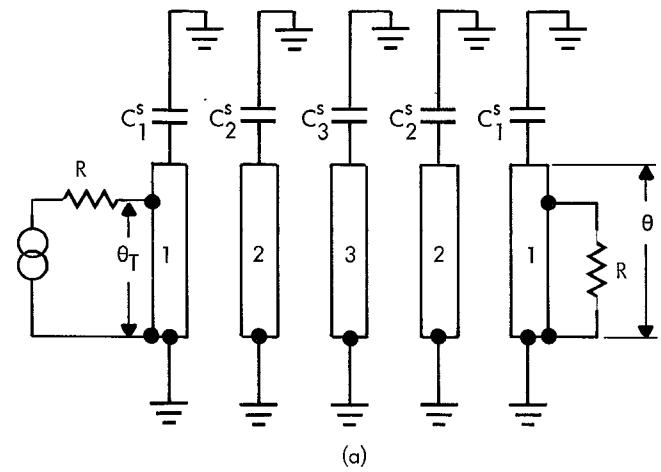
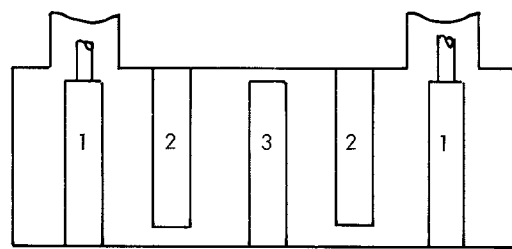
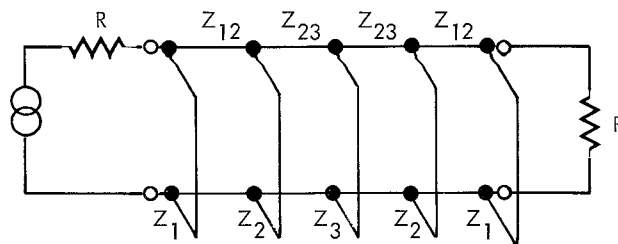


Fig. 3. Comb-line BPF with tapped terminations and its equivalent circuit.



(a)



all lengths =  $\theta$

(b)

Fig. 4.  $n=5$  interdigital BPF and its equivalent circuit.